

FIG. 1

LAMINATION FINISHING SEQUENCE

100

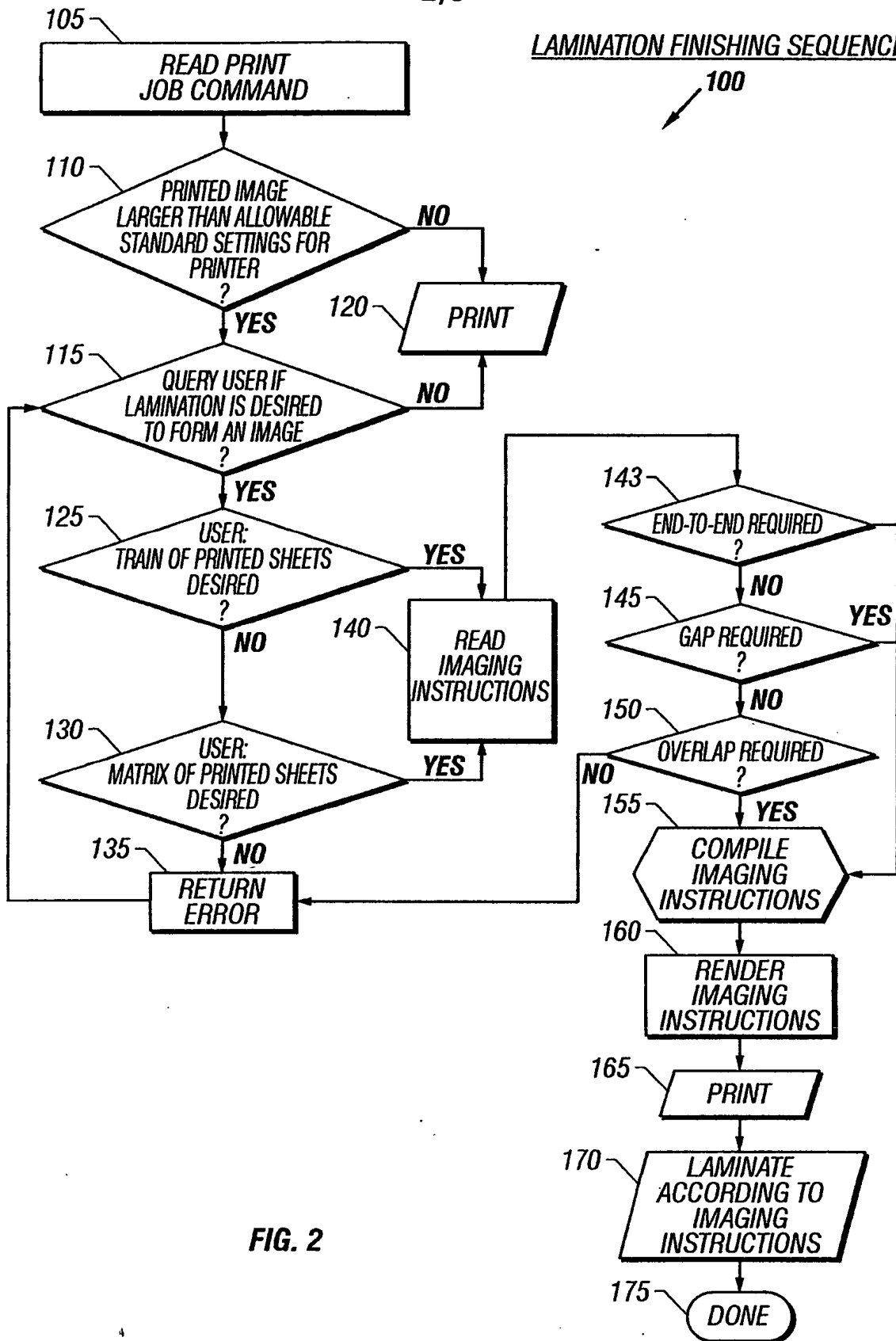


FIG. 2





3/3

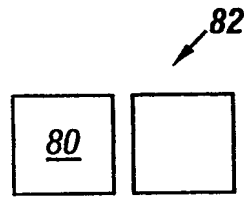


FIG. 3A

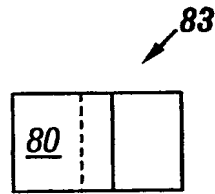


FIG. 3B

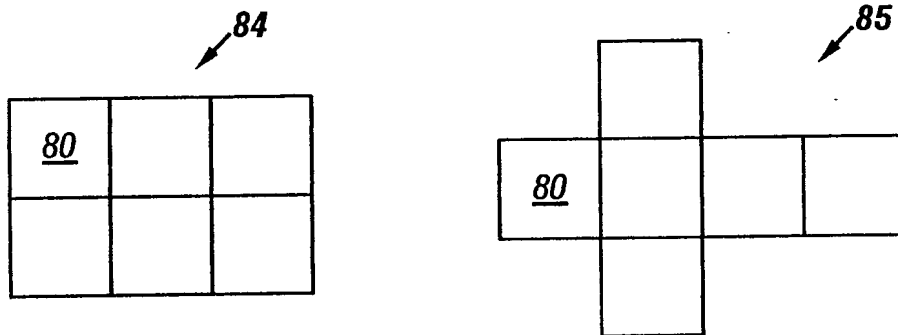


FIG. 3C

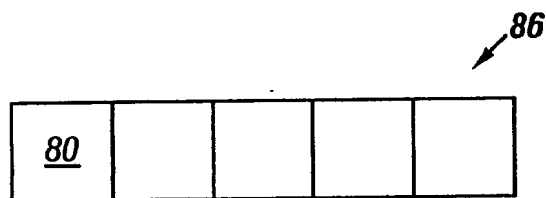


FIG. 3D